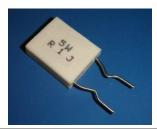
Resistive Product Solutions

Features:

- Small size with high power ratio
- Low resistance values and low inductance
- Crimped leads keep circuit board temperatures cooler
- RoHS compliant, lead free and halogen free



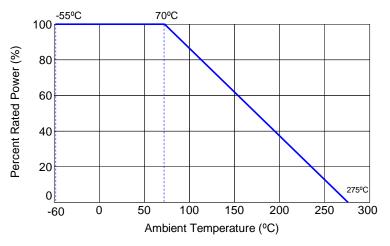
Electrical Specifications							
Type / Code	Power Rating (W) @ 70ºC	Maximum Working	Maximum Overload	TCR (ppm/⁰C)	Ohmic Range (Ω) and Tolerance		
		Voltage (V)	Voltage (V)		5%, 10%		
MPR3	3	350	700	± 350	0.01 - 0.47		
MPR5	5	300	700	± 350	0.01 - 0.47		

Mechanical Specifications									
$ \begin{array}{c} \downarrow \\ \hline \\ \hline \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$									
Type / Code	L	W	н	d	Р	Unit			
MPR3	0.551 ± 0.059 14.00 ± 1.50	0.197 ± 0.039 5.00 ± 1.00	0.394 ± 0.039 10.00 ± 1.00	0.031 ± 0.004 0.80 ± 0.10	0.394 ± 0.039 10.00 ± 1.00	inches mm			
MPR5	0.551 ± 0.059 14.00 ± 1.50	0.197 ± 0.039 5.00 ± 1.00	0.709 ± 0.039 18.00 ± 1.00	0.031 ± 0.004 0.80 ± 0.10	0.394 ± 0.039 10.00 ± 1.00	inches mm			

Performance Characteristics						
Test	Test Limit	Test Method (JIS C 5201-1)				
Short Time Overload	ΔR ≤ (2% Ro + 0.05Ω)	2.5X, 5 seconds				
Dielectric Withstanding Voltage	500V	5.7				
Thermal Shock	ΔR ≤ (2% Ro + 0.05Ω)	4.19				
Temperature Coefficient	± 350 ppm/⁰C	4.8				
Load Life	ΔR ≤ (3% Ro + 0.05Ω)	4.25				
Load Life with Humidity	ΔR ≤ (3% Ro + 0.05Ω)	4.23				

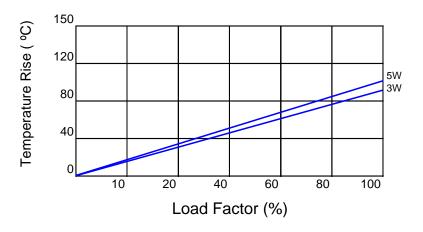
Operating temperature range is -55°C to 275°C

Power Derating Curve:



Resistive Product Solutions

Load Factor:



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering					
Description Maximum Recommended Minimum					
Preheat Time	80 seconds	70 seconds	60 seconds		
Temperature Diff.	140°C	120°C	100°C		
Solder Temp.	260°C	250°C	240°C		
Dwell Time at Max.	10 seconds	5 seconds	*		
Ramp DN (°C/sec)	N/A	N/A	N/A		

Temperature Diff. = Defference between final preheat stage and soldering stage.

Convection IR Reflow					
Description	Maximum	Recommended	Minimum		
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*		
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds		
Solder Temp.	260°C	245°C	*		
Dwell Time at Max.	30 seconds	15 seconds	10 seconds		
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*		

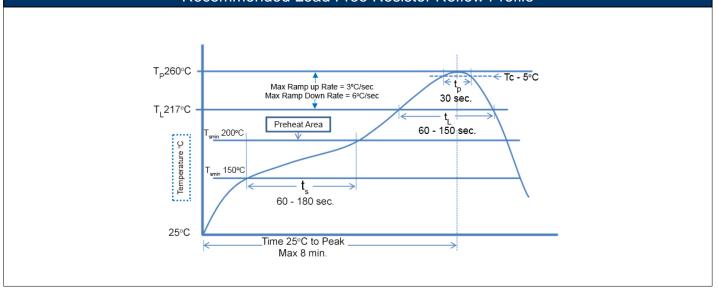
MPR Series

Stackpole Electronics, Inc.

roduct Solutions

Flameproof Metal Plate Resistor

Recommended Lead Free Resistor Reflow Profile



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status							
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)	
MPR	Flameproof Rectangular Type Metal Plate Resistor	Radial Special	YES	100% Matte Sn	Always	Always	

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Resistive Product Solutions

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

