





4 Pad Ceramic Crystal, 3.2mm x 2.5mm

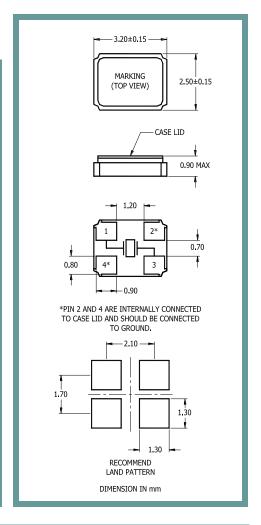
ILCX13 Series

Product Feature:

SMD Package
Small package Foot Print
Supplied in Tape and Reel
Compatible with Leadfree Processing

Applications:
PCMCIA Cards
Storage
PC's
Wireless Lan

Frequency	10 MHz to 150 MHz	
ESR (Equivalent Series Resistance) 10.0 MHz - 11.9 MHz 12.0 MHz - 15.6 MHz 16.0 MHz - 19.9 MHz 20.0 MHz - 23.9 MHz 24.0 MHz - 60.0 MHz 60.0 MHz - 150.0 MHz (3 rd O/T)	250 Ohms Maximum 100 Ohms Maximum 80 Ohms Maximum 60 Ohms Maximum 40 Ohms Maximum 100 Ohms Maximum	
Shunt Capacitance (C0)	3.5pF Maximum	
Frequency Tolerance @ 25° C	(See Part Number Guide)	
Frequency Stability over Temperature	(See Part Number Guide)	
Crystal Cut	AT Cut	
Load Capacitance	8pF to 32pF or Specify	
Drive Level	100μW Maximum	
Aging	±3ppm/Year Maximum	
Operating Temperature Range	(See Part Number Guide)	
Storage Temperature Range	-40°C to +85°C	



Part Number Guide Sample Part Number: ILCX13 - FB1			F18 - 20.000000	MHz		
Package	Tolerance (ppm) at Room Temperature	Stability (ppm) over Operating Temperature	Operating Temperature Range	Mode (overtone)	Load Capacitance (pF)	Frequency
	B = ±50 ppm	B = ±50 ppm	0 = 0°C to +50°C	F = Fundamental	8pF to 32pF Or Specify	
	F = ±30 ppm	F = ±30 ppm	1 = 0°C to +70°C	3 = 3 rd overtone		- 20.000 MHz
	G = ±25 ppm	G = ±25 ppm	2 = -10°C to +60°C			
ILCX13 -	H = ±20 ppm	H = ±20 ppm	3 = -20°C to +70°C			
	I = ±15 ppm	I = ±15 ppm**	5 = -40°C to +85°C			
	J = ±10 ppm*	J = ±10 ppm**	9 = -10°C to +50°C			
			D = -10°C to +105°C*			
			E = -40°C to +105°C*			

^{*} Not available at all frequencies. ** Not available for all temperature ranges.

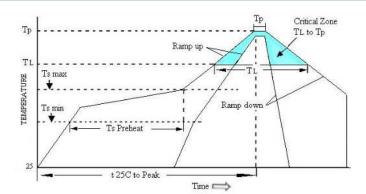
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Pb Free Solder Reflow Profile:



Units are backward compatible with 240C reflow processes

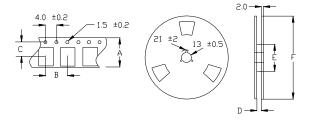
Ts max to T _L (Ramp-up Rate)	3°C / second max	
Preheat		
Temperature min (Ts min)	150°C	
Temperature typ (Ts typ)	175°C	
Temperature max (Ts max)	200°C	
Time (Ts)	60 to 180 seconds	
Ramp-up Tate (T _L to Tp	3°C / second max	
Time Maintained Above		
Temperature (T _L)	217ºC	
Time (T _{L)}	60 to 150 seconds	
Dool: Toron onetime (To)	260°C max for 10	
Peak Temperature (Tp)	seconds	
Time within 5°C to Peak	20 to 40 seconds	
Temperature (Tp)	20 to 40 seconds	
Ramp-down Rate	6°C / second max	
Tune 25°C to Peak	8 minutes max	
Temperature		

Package Information:

MSL = 1

Termination = e4 (Au over Ni over W base metal).

Tape and Reel Information:



Quantity per Reel	3000
Α	8.0 ±0.2
В	4.0 ±0.2
С	3.5 ±0.2
D	12.0 ±3.0
E	60 / 80
F	180

Environmental Specifications:

Thermal Shock	MIL-STD-883, Method 1011, Condition A
Moisture Resistance	MIL-STD-883, Method 1004
Mechanical Shock	MIL-STD-883, Method 2002, Condition B
Mechanical Vibration	MIL-STD-883, Method 2007, Condition A
Resistance to Soldering Heat	J-STD-020C, Table 5-2 Pb-free devices (except 2 cycles max)
Hazardous Substance	Pb-Free / RoHS Compliant
Solderability	JESD22-B102-D Method 2 (Preconditioning E)
Terminal Strength	MIL-STD-883, Method 2004, Test Condition D
Gross Leak	MIL-STD-883, Method 1014, Condition C
Fine Leak	MIL-STD-883, Method 1014, Condition A2
Solvent Resistance	MIL-STD-202, Method 215

Marking:

Line 1: I-Date Code (yww)

Line 2: Frequency

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