



**TV-10/TV-15 rated  
1a 30A, 2a 25A  
power relays**

# HE RELAYS



1 Form A Plug-in type

**RoHS compliant**

Protective construction:

- Dust cover type: Plug-in, TM and Screw terminal types
- Flux-resistant type: PC board type

## FEATURES

### 1. Excellent resistance to contact welding

Owing to the pre-tension and kick-off mechanism, the 1 Form A passes TV-15 and the 2 Form A passes TV-10.

### 2. High-capacity and long life

Contact arrangement	1 Form A type	2 Form A type
Contact capacity	30A	25A
Electrical life (at 20 times/min.)	2×10 <sup>5</sup>	
Mechanical life (at 180 times/min.)	DC type: 10 <sup>7</sup> , AC type: 5×10 <sup>6</sup>	

### 3. Excellent surge resistance

Between contacts and coil, the surge voltage is more than 10,000 V (when surge waveform accords with JEC-212-1981).

### 4. Compatible with all major safety standards

UL, CSA, VDE and TÜV certified

### 5. Terminals are available

## TYPICAL APPLICATIONS

### 1. Office equipment

Copiers, package air conditioners, automatic vending machines.

### 2. Industrial equipment

Machine tools, molding equipment, wrapping machines, food processing equipment, etc.

### 3. Home appliances

Water heaters and air heating equipment.

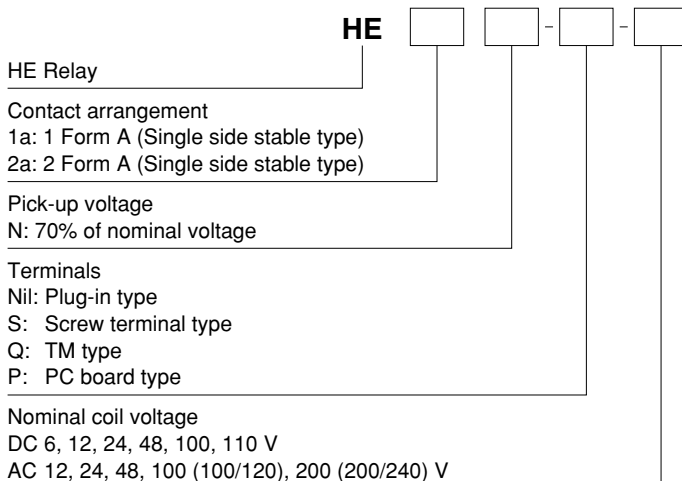
Type	Single side stable type	
	HE 1 Form A, 2 Form A	
Insulation gap	Min. 8 mm	
Distance between contacts*	Plug-in, TM and Screw terminal types: Min. 3 mm .118 inch	PC board type: Min. 2.5 mm .098 inch
Breakdown voltage	Between open contacts	2, 000 Vrms for 1 min.
	Between contact and coil	5, 000 Vrms for 1 min.

\* Reference value

## CLASSIFICATION

Type	PC board	Plug-in		TM		Screw terminal	
Operating function	Single side stable						
Contact arrangement	1 Form A	1 Form A	2 Form A	1 Form A	2 Form A	1 Form A	2 Form A

## ORDERING INFORMATION



## TYPES

### 1. PC board type (1 Form A, DC coil) (Single side stable type)

Nominal coil voltage	1 Form A	
	Part No.	
6V DC	HE1aN-P-DC6V	
12V DC	HE1aN-P-DC12V	
24V DC	HE1aN-P-DC24V	
48V DC	HE1aN-P-DC48V	
100V DC	HE1aN-P-DC100V	
110V DC	HE1aN-P-DC110V	

Standard packing: Carton: 25 pcs.; Case: 100 pcs.

### 2. Plug-in type (Single side stable type)

Type	Nominal coil voltage	1 Form A		2 Form A	
		Part No.		Part No.	
DC type	6V DC	HE1aN-DC6V		HE2aN-DC6V	
	12V DC	HE1aN-DC12V		HE2aN-DC12V	
	24V DC	HE1aN-DC24V		HE2aN-DC24V	
	48V DC	HE1aN-DC48V		HE2aN-DC48V	
	100V DC	HE1aN-DC100V		HE2aN-DC100V	
	110V DC	HE1aN-DC110V		HE2aN-DC110V	
AC type	12V AC	HE1aN-AC12V		HE2aN-AC12V	
	24V AC	HE1aN-AC24V		HE2aN-AC24V	
	48V AC	HE1aN-AC48V		HE2aN-AC48V	
	100/120V AC	HE1aN-AC100V		HE2aN-AC100V	
	200/240V AC	HE1aN-AC200V		HE2aN-AC200V	

Standard packing: Carton: 20 pcs.; Case: 100 pcs.

### 3. TM type (Single side stable type)

Type	Nominal coil voltage	1 Form A		2 Form A	
		Part No.		Part No.	
DC type	6V DC	HE1aN-Q-DC6V		HE2aN-Q-DC6V	
	12V DC	HE1aN-Q-DC12V		HE2aN-Q-DC12V	
	24V DC	HE1aN-Q-DC24V		HE2aN-Q-DC24V	
	48V DC	HE1aN-Q-DC48V		HE2aN-Q-DC48V	
	100V DC	HE1aN-Q-DC100V		HE2aN-Q-DC100V	
	110V DC	HE1aN-Q-DC110V		HE2aN-Q-DC110V	
AC type	12V AC	HE1aN-Q-AC12V		HE2aN-Q-AC12V	
	24V AC	HE1aN-Q-AC24V		HE2aN-Q-AC24V	
	48V AC	HE1aN-Q-AC48V		HE2aN-Q-AC48V	
	100/120V AC	HE1aN-Q-AC100V		HE2aN-Q-AC100V	
	200/240V AC	HE1aN-Q-AC200V		HE2aN-Q-AC200V	

Standard packing: Carton: 20 pcs.; Case: 100 pcs.

### 4. Screw terminal type (Single side stable type)

Type	Nominal coil voltage	1 Form A		2 Form A	
		Part No.		Part No.	
DC type	6V DC	HE1aN-S-DC6V		HE2aN-S-DC6V	
	12V DC	HE1aN-S-DC12V		HE2aN-S-DC12V	
	24V DC	HE1aN-S-DC24V		HE2aN-S-DC24V	
	48V DC	HE1aN-S-DC48V		HE2aN-S-DC48V	
	100V DC	HE1aN-S-DC100V		HE2aN-S-DC100V	
	110V DC	HE1aN-S-DC110V		HE2aN-S-DC110V	
AC type	12V AC	HE1aN-S-AC12V		HE2aN-S-AC12V	
	24V AC	HE1aN-S-AC24V		HE2aN-S-AC24V	
	48V AC	HE1aN-S-AC48V		HE2aN-S-AC48V	
	100/120V AC	HE1aN-S-AC100V		HE2aN-S-AC100V	
	200/240V AC	HE1aN-S-AC200V		HE2aN-S-AC200V	

Standard packing: Carton: 10 pcs.; Case: 50 pcs.

Note: The TM type of the screw terminals are also available.

\* Terminal sockets available.

## RATING

### 1. Coil data

#### 1) AC coils

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Nominal operating power	Max. applied voltage (at 20°C 68°F)
12V AC	70%V or less of nominal voltage (Initial)	15%V or more of nominal voltage (Initial)	138mA	1.7VA	110%V of nominal voltage
24V AC			74mA	1.8VA	
48V AC			39mA	1.9VA	
100/120V AC			18.7 to 2.1mA	1.9 to 2.7VA	
200/240V AC			9.1 to 10.8mA	1.8 to 2.6VA	

#### 2) DC coils

Nominal coil voltage	Pick-up voltage (at 20°C 68°F)	Drop-out voltage (at 20°C 68°F)	Nominal operating current [±10%] (at 20°C 68°F)	Coil resistance [±10%] (at 20°C 68°F)	Nominal operating power	Max. applied voltage (at 55°C 131°F)
6V DC	70%V or less of nominal voltage (Initial)	10%V or more of nominal voltage (Initial)	320mA	18.8Ω	1.92W	110%V of nominal voltage
12V DC			160mA	75Ω	1.92W	
24V DC			80mA	300Ω	1.92W	
48V DC			40mA	1,200Ω	1.92W	
100V DC			19mA	5,200Ω	1.92W	
110V DC			18mA	6,300Ω	1.92W	

## 2. Specifications

Characteristics	Item	Specifications	
Contact	Contact material	AgSnO <sub>2</sub> type	
	Arrangement	1 Form A   2 Form A	
	Contact resistance (Initial)	Max. 100 mΩ (By voltage drop 6 V DC 1A)	
Rating	Nominal switching capacity (resistive load)	30A 277V AC   25A 277V AC	
	Max. switching power	8,310VA   6,925VA	
	Max. switching voltage	277V AC, 30V DC	
	Max. switching current	30A   25A	
	Nominal operating power	DC: 1.92W, AC: 1.7 to 2.7VA	
	Min. switching capacity (Reference value)*1	100mA 5V DC	
Electrical characteristics	Insulation resistance (Initial)	Min. 1,000MΩ (at 500V DC) Measurement at same location as "Breakdown voltage" section.	
	Breakdown voltage (Initial)	Between open contacts	2,000 Vrms for 1min (Detection current: 10mA.)
		Between contact sets	—   4,000 Vrms for 1min (Detection current: 10mA.)
		Between contact and coil	5,000 Vrms for 1min (Detection current: 10mA.)
	Surge breakdown voltage*2 (between contact and coil) (Initial)	Min. 10,000V	
	Operate time (at nominal voltage) (Initial)	Max. 30ms (excluding contact bounce time)	
Release time (at nominal voltage) (Initial)	DC: Max. 10ms (excluding contact bounce time, without diode), AC: Max. 30ms (excluding contact bounce time)		
Mechanical characteristics	Shock resistance	Functional	Min. 98 m/s <sup>2</sup> (Half-wave pulse of sine wave: 11 ms; detection time: 10μs.)
		Destructive	Min. 980 m/s <sup>2</sup> (Half-wave pulse of sine wave: 6 ms.)
	Vibration resistance	Functional	10 to 55 Hz at double amplitude of 1 mm (Detection time: 10μs.)
		Destructive	10 to 55 Hz at double amplitude of 1.5 mm
Expected life	Mechanical	DC: Min. 10 <sup>7</sup> (at 180 times/min.), AC: Min. 5×10 <sup>6</sup> (at 180 times/min.)	
	Electrical (resistive load) (at 20 times/min.)	Min. 2×10 <sup>5</sup> (30A 250V AC)   Min. 10 <sup>5</sup> (25A 277V AC) Min. 2×10 <sup>5</sup> (20A 250V AC)	
Conditions	Conditions for operation, transport and storage*3	Ambient temperature: -50°C to +55°C -58°F to +131°F Humidity: 5 to 85% R.H. (Not freezing and condensing at low temperature), Air pressure: 86 to 106kPa	
	Max. operating speed	20 times/min. (at max. rating)	
Unit weight		PC board type: approx. 80g 2.82oz, Plug-in type/TM type: approx. 90g 3.17oz, Screw terminal type: approx. 120g 4.23oz	

Notes: \*1. This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

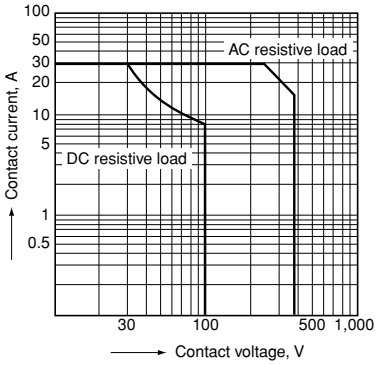
\*2. Wave is standard shock voltage of ±1.2×50μs according to JEC-212-1981

\*3. The upper limit of the ambient temperature is the maximum temperature that can satisfy the coil temperature rise value. Refer to Usage, transport and storage conditions in NOTES.

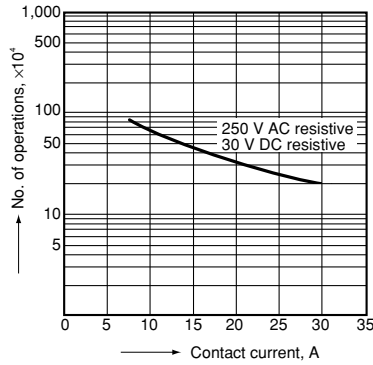
# REFERENCE DATA

## 1 Form A Type

### 1. Maximum switching power

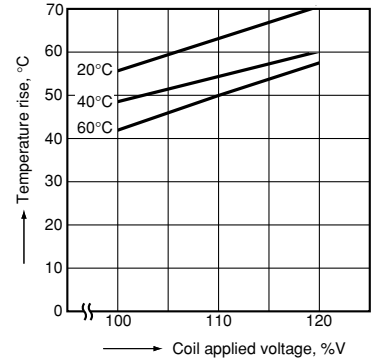


### 2. Life curve



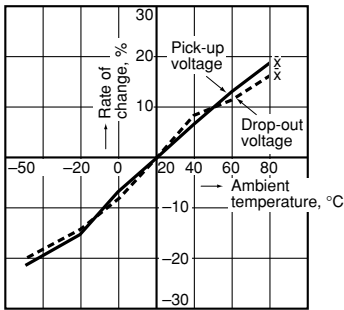
### 3. Coil temperature rise (DC type)

Measured portion: Inside the coil  
Contact current: 30 A



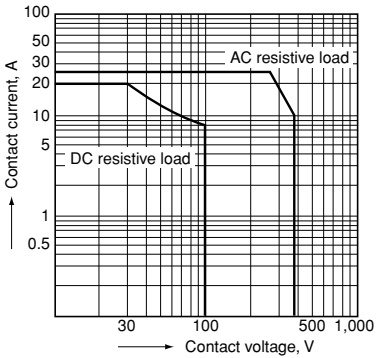
### 4. Ambient temperature characteristics

Tested sample: HE1aN-AC120V, 6 pcs.

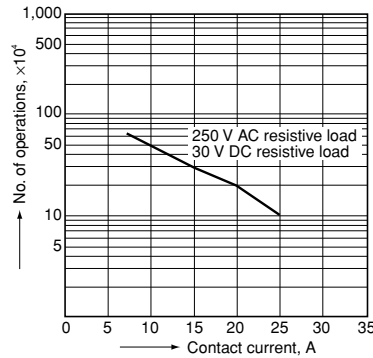


## 2 Form A Type

### 1. Maximum switching power

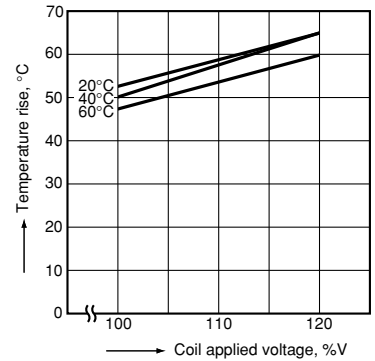


### 2. Life curve



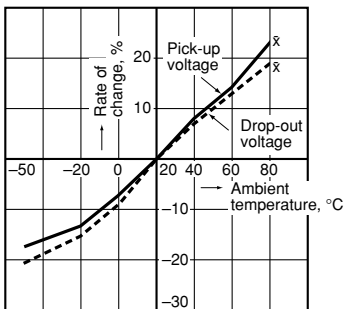
### 3. Coil temperature rise (DC type)

Measured portion: Inside the coil  
Contact current: 25 A



### 4. Ambient temperature characteristics

Tested sample: HE2aN-AC120V, 6 pcs.



# DIMENSIONS (mm inch)

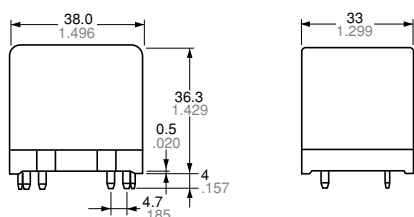
The CAD data of the products with a **CAD Data** mark can be downloaded from: <http://industrial.panasonic.com/ac/e/>

## 1. PC board type

1 Form A

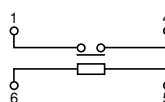
**CAD Data**

External dimensions  
Single side stable type

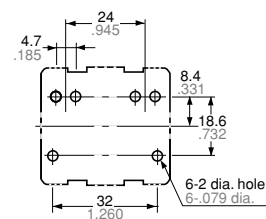


General tolerance:  $\pm 0.3 \pm 0.012$

Schematic (Bottom view)  
Single side stable type



PC board pattern (Bottom view)



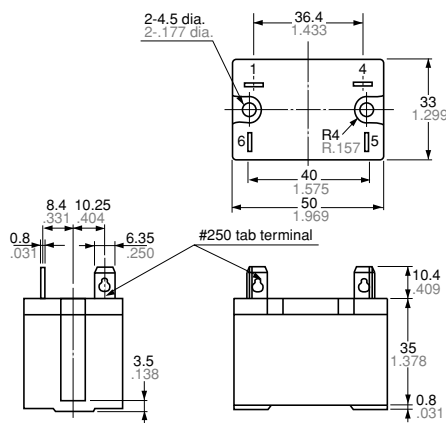
Tolerance:  $\pm 0.1 \pm 0.004$

## 2. Plug-in type

1 Form A

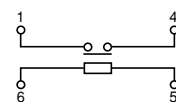
**CAD Data**

External dimensions  
Single side stable type

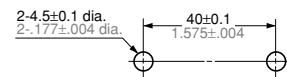


General tolerance:  $\pm 0.3 \pm 0.012$

Schematic (Bottom view)  
Single side stable type



Panel cutout

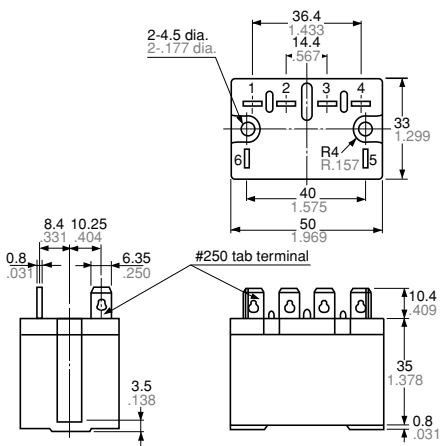


Tolerance:  $\pm 0.1 \pm 0.004$

2 Form A

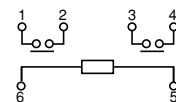
**CAD Data**

External dimensions  
Single side stable type

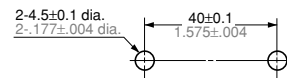


General tolerance:  $\pm 0.3 \pm 0.012$

Schematic (Bottom view)  
Single side stable type



Panel cutout



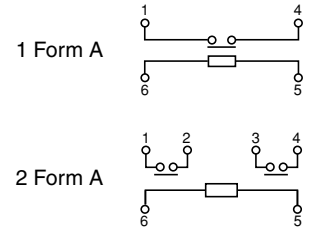
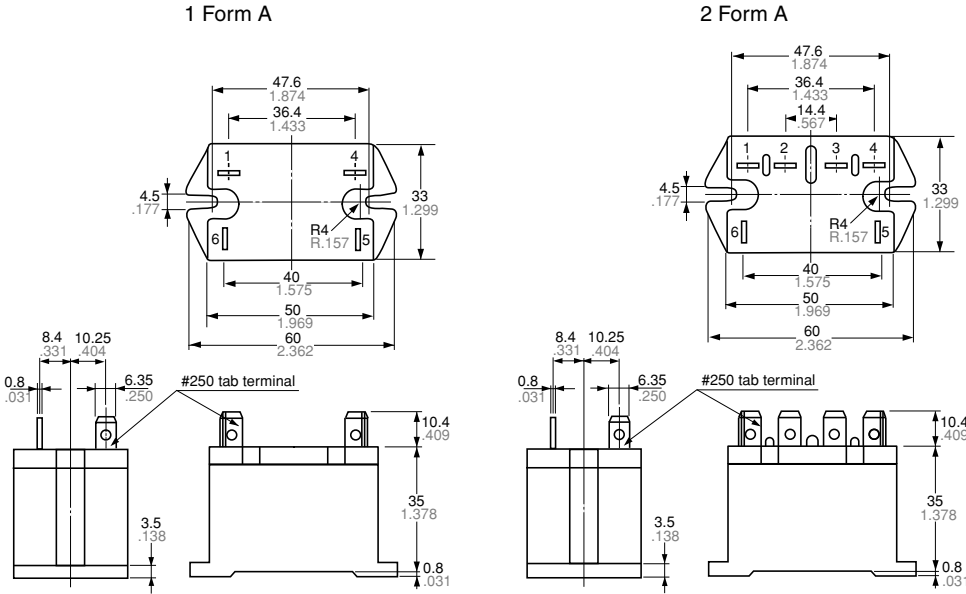
Tolerance:  $\pm 0.1 \pm 0.004$

3. TM type

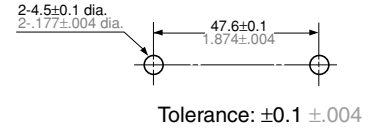
CAD Data

External dimensions  
Single side stable type

Schematic (Bottom view)  
Single side stable type



Panel cutout



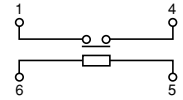
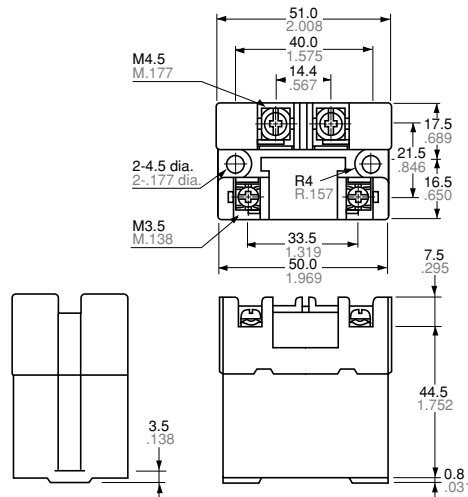
4. Screw terminal type

1 Form A

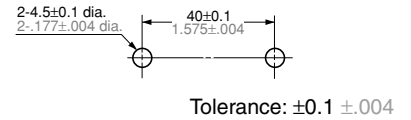
CAD Data

External dimensions  
Single side stable type

Schematic (Bottom view)  
Single side stable type



Panel cutout

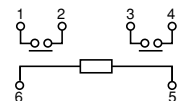
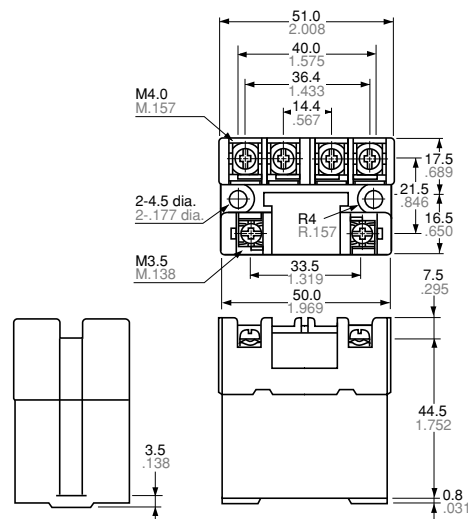


2 Form A

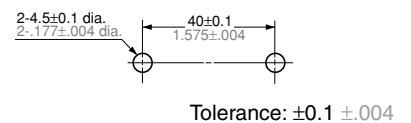
CAD Data

External dimensions  
Single side stable type

Schematic (Bottom view)  
Single side stable type

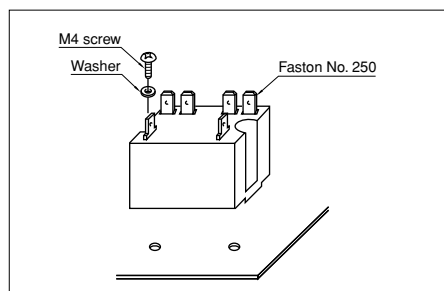


Panel cutout

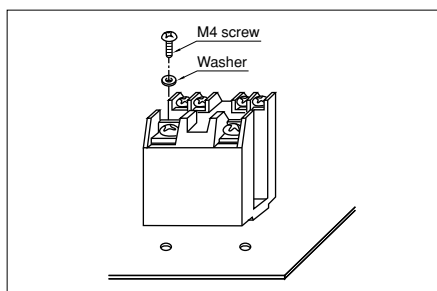


## MOUNTING METHOD

### 1. Plug-in type



### 2. Screw terminal type



### 3. Allowable installation wiring size for screw terminal types and terminal sockets

Due to the UP terminals, it is possible to either directly connect the wires or use crimped terminal.

## SAFETY STANDARDS

Item	UL (Recognized)			CSA (Certified)		VDE (Certified)*		TÜV (Certified)			TV rating (UL/CSA)			
	File No.	Contact rating	Cycles	File No.	Contact rating	File No.	Contact rating	File No.	Rating	Cycles	File No.	Rating		
1 Form A	E43028	30A 277V AC	10 <sup>5</sup>	LR26550	30A 277V AC	40006681	30A 250V AC (cosφ=1.0)	B 11 04 13461 293	30A 250V AC (cosφ=1.0)	10 <sup>5</sup>	UL: E43028	TV-15		
		30A 30V DC			30A 30V DC		30A 250V AC (cosφ=0.4)		30A 250V AC (cosφ=0.4)			10 <sup>5</sup>	CSA: LR26550	TV-15
		1.5HP 125V AC			1.5HP 125V AC		5A 110V DC (0ms)		8A 110V DC (0ms)			10 <sup>5</sup>	—	—
		3HP 250V AC			3HP 250V AC		—		—			—	—	—
2 Form A	E43028	25A 277V AC	10 <sup>5</sup>	LR26550	25A 277V AC	40006681	25A 250V AC (cosφ=1.0)	B 11 04 13461 293	25A 250V AC (cosφ=1.0)	10 <sup>5</sup>	UL: E43028	TV-10		
		25A 30V DC			25A 30V DC		25A 250V AC (cosφ=0.4)		25A 250V AC (cosφ=0.4)			10 <sup>5</sup>	CSA: LR26550	TV-10
		1HP 125V AC			1HP 125V AC		5A 110V DC (0ms)		8A 110V DC (0ms)			10 <sup>5</sup>	—	—
		2HP 250V AC			2HP 250V AC		—		—			—	—	—

\*VDE: Approved for products having a different last digit of Part No. Please contact us.

## NOTES

1. For cautions for use, please read “GENERAL APPLICATION GUIDELINES”.

2. The dust cover should not be removed since doing so may alter the characteristics.

3. Avoid use under severe environmental conditions, such as high humidity, organic gas or in dust, oily locations and locations subjected to extremely frequent shock or vibrations.

4. When mounting, use spring washers. Optimum fastening torque ranges from 49 to 68.6 N·m (5 to 7 kgf·cm).

5. Firmly insert the receptacles so that there is no slack or looseness. To remove a receptacle, 19.6 to 39.2 N (2 to 4 kg) of pulling strength is required. Do not remove more than one receptacle at one time. Always remove one receptacle at a time and pull it straight outwards.

6. When using the AC type, the operate time due to the in-rush phase is 20 ms or more. Therefore, it is necessary for you to verify the characteristics for your actual circuit.

7. When using the push-on blocks for the screw terminal type, use crimped terminals and tighten the screw-down terminals to the torque below.

M4.5 screw: 147 to 166.6 N·cm (15 to 17 kgf·cm)

M4 screw: 117.6 to 137 N·cm (12 to 14 kgf·cm)

M3.5 screw: 78.4 to 98 N·cm (8 to 10 kgf·cm)

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Please contact .....

**Panasonic Corporation**

Electromechanical Control Business Division

■ 1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan  
[industrial.panasonic.com/ac/e/](http://industrial.panasonic.com/ac/e/)

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